

Work Order ID 99215

April-03-13 12:44:04 PM

99215

Page 1

Item ID: D117-837-112

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Quick Release Basket Mounting Installation, RH


Start Date: 4/03/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 4/04/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: I Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D117-837

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D117-837-112 CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

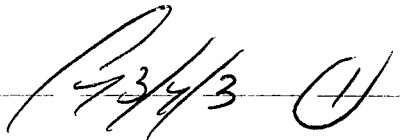
QC

Memo

0.00

Quality Control

DAS
16
9-83 1364/05
to Prelim IIN.



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Item ID: D117-837-112

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Quick Release Basket Mounting Installation, RH

Start Date: 4/03/13

Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/04/13

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D117-837-112

Location: _____

140

0.00

140

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

MF
13-4-5**POSITIVE RECALL**
EFFECTIVE 3/26/13 AUTH le
RELEASED _____ DATE _____

Picklist Print

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Page 1

Work Order ID: 99215

Parent Item: D117-837-112

Parent Item Name: Quick Release Basket Mounting Installation, RH

Start Date: 4/03/13

Required Date: 4/04/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.03.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4789-1 Upper Clevis		Manufactured	No				Each	2.0000					
<i>already shipped</i>													
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				prelim		2							
					98846	2							
D4789-3 Lower Clevis		Manufactured	No				Each	4.0000					
<i>already shipped</i>													
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				prelim		4							
					98847	4							
D4790-041 Fwd C-Channel Assembly		Manufactured	No				Each	0.0000					
<i>subie</i>													
D4790-043 Fwd C-Channel Assembly		Manufactured	No				Each	0.0000					
D4791-042 Aft C-Channel Assembly		Manufactured	No				Each	0.0000					
D4791-043 Aft C-Channel Assembly		Manufactured	No				Each	0.0000					
D4792-1 Angle		Manufactured	No				Each	18.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				prelim		18							
					98822	18							
D4792-3 Angle		Manufactured	No				Each	2.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				prelim		2							
					98823	2							

B98218

+ 98846

2

B98218

98847

2

98817

98818

98820

98821

B98822 (x8)

B98823 (x4)

C

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Work Order ID: 99215

Parent Item: D117-837-112

Parent Item Name: Quick Release Basket Mounting Installation, RH

Start Date: 4/03/13

Required Date: 4/04/13

Start Qty: 1.00

Required Qty: 1.00

S **D4792-4**
Angle

Manufactured No Each 2.0000

B98824 (x1) *h*

Location Loc Qty Loc Code

prelim 2

98824 2

S **D4792-5**
Angle

Manufactured No Each 2.0000

B98825 (x1) *h*

Location Loc Qty Loc Code

prelim 2

98825 2

S **D4792-6**
Angle

Manufactured No Each 2.0000

B98826 (x1) *h*

Location Loc Qty Loc Code

prelim 2

98826 2

S **D4792-7**
Angle

Manufactured No Each 4.0000

B98827 (x2) *h*

Location Loc Qty Loc Code

prelim 4

98827 4

S **D4792-8**
Angle

Manufactured No Each 4.0000

B98828 (x2) *h*

Location Loc Qty Loc Code

prelim 4

98828 4

S **D4795-3**
Bracket

Manufactured No Each 2.0000

B98832 *h*

Location Loc Qty Loc Code

prelim 2

98832 2

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Work Order ID: 99215

Parent Item: D117-837-112

Start Date: 4/03/13

Required Date: 4/04/13

Parent Item Name: Quick Release Basket Mounting Installation, RH

Start Qty: 1.00

Required Qty: 1.00

AN3G7A
BOLT

Purchased No Each 150.0000

2

Location	Loc Qty	Loc Code
FG	10	
122141	10	
FP001	5	
122800	5	
ST351	135	
123900	10	
124221	125	

124221

AN4-6A
Bolt

Purchased No Each 2,459.0000

24

Location	Loc Qty	Loc Code
ST514	2459	
123355	2459	

123355

MS21069L3
ANCHOR NUT

Purchased No Each 162.0000

2

Location	Loc Qty	Loc Code
ST317	162	
120362	162	

120362

MS21075L4
Nutplate

Purchased No Each 298.0000

24

Location	Loc Qty	Loc Code
ST318	298	
122807	106	
125044	192	

125044

MS27039-1-07
Screw

Purchased No Each 69.0000

2

Location	Loc Qty	Loc Code
ST305	69	
123522	69	

123522

NAS1097AD32
RIVET

Purchased No Each 0.0000

4

11/28/75

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Work Order ID: 99215

Parent Item: D117-837-112

Parent Item Name: Quick Release Basket Mounting Installation, RH

Start Date: 4/03/13

Required Date: 4/04/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

Purchased

No

Each

7,503.0000

Washer

Location

Loc Qty

Loc Code

FP001

264

123355

264

ST292

2835

123248

18

123759

2817

ST517

4404

124580

4404

NAS1149D0416J

Purchased

No

Each

211.0000

Washer

Location

Loc Qty

Loc Code

ST293

211

123741

211

NAS1149F0332P

Purchased

No

Each

8,970.0000

WASHER

Location

Loc Qty

Loc Code

GA

182

122063

182

ST294

158

122063

158

ST295

3

123352

3

st510

8627

123900

8627

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REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -012	Qty -111	Qty -112	Part Number	Description
X				D117-837-011	QUICK RELEASE HELI-UTILITY-BASKET, LH
	X			D117-837-012	QUICK RELEASE HELI-UTILITY-BASKET, RH
1		X		D117-837-111	QUICK RELEASE BASKET MOUNTING KIT, LH
	1		X	D117-837-112	QUICK RELEASE BASKET MOUNTING KIT, RH
1*	1*			D2332-041	PROP ASSEMBLY (OPTIONAL)
4*	4*			D3953-9	WASHER
1	1			D4784-011	BASKET ASSEMBLY, HEAVY DUTY, LH/RH
1	1			D4787-041	FWD BRACKET ASSEMBLY
1	1			D4788-041	AFT BRACKET ASSEMBLY
		2	2	D4789-1	CLEVIS
		2	2	D4789-3	CLEVIS
8	8			D4789-5	BUSHING
		1	1	D4790-0417	FWD CHANNEL ASSEMBLY
		1	1	D4790-043	FWD CHANNEL ASSEMBLY
		1	1	D4791-041	AFT CHANNEL ASSEMBLY
		1	1	D4791-042	AFT CHANNEL ASSEMBLY
		1	1	D4791-043	AFT CHANNEL ASSEMBLY
		8	8	D4792-1	ANGLE
		1	1	D4792-3	ANGLE
		1	1	D4792-4	ANGLE
		1	1	D4792-5	ANGLE
		1	1	D4792-6	ANGLE
		2	2	D4792-7	ANGLE
		2	2	D4792-8	ANGLE
1	1			D4794-1	STRUT
1	1			D4795-1	BRACKET
		1	1	D4795-3	BRACKET
		2	2	AN3C7A*	BOLT
2	2			AN3C13A	BOLT
		24	24	AN4-6A	BOLT
4	4			AN4-21A	BOLT
4	4			MS21042L4	NUT
4	4			MS21043-3	NUT
		2	2	MS21069L3	ANCHOR NUT
		24	24	MS21075L4	ANCHOR NUT
		2	2	MS27039-1-07	SCREW
		4	4	NAS1097AD3-(2) or (-3)	RIVET (this will pick up from Eagle)
8	8	8	8	NAS1149C0332R	WASHER (or AN960C10)
3*	3*			NAS1149C0463R	WASHER
		24	24	NAS1149D0416J	WASHER (or AN960JD416L)
		2	2	NAS1149E0332P	WASHER (or AN960-10L)
4	4			NAS1149F0432P	WASHER (or AN960-416L)

* D2332-041 PROP ASSEMBLY & HARDWARE (OPTIONAL) TO REPLACE D3969-3 GAS PRING

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Revision: A

Date: 13.02.08